



706 PARAGLAZE BASE-BLEND

Page 1/2
Revised: Dec 2008

DESCRIPTION 706 PARAGLAZE BASE-BLEND is a blending (fading) aid to be used in conjunction with PROTEC 706 PARAGLAZE BASECOAT to assist in the blending (fading) of a basecoat repair to minimise the colour difference between the original colour and the repaired area.

PRODUCT # • 706 - 9029

- APPLICATION**
1. Prime the repair area using 443 PARAFILL HS PRIMER/FILLER. or other suitable PROTEC AUTOMOTIVE PRIMER. Sand wet initially with 320-400 grit paper and finish with 800 – 1000grit paper prior to the application of 706 BASECOAT.
 2. Clean the selected blend-out area adjacent to the repair with R123 H.D. WAX & GREASE REMOVER and then use a scouring pad to prepare the surface.
 3. Wash the primed repair and blend-out area with R123 H.D. WAX & GREASE REMOVER before painting.
 4. Add 10% 606 hardener to the amount of Base-blend needed for the job, allowing a little extra to complete blend-out process. Apply one single coat of 706 PARAGLAZE BASE-BLEND to the entire surface to be painted. This includes, the panel which has been repaired and all adjacent panels that will be used for blending and clear coating during the painting process.
 5. Using the 706 BASECOAT COAT – COLOUR. Add 10% 606 hardener then thin equal parts by volume with R198 BASECOAT REDUCER, first paint the repair area by spraying back to the repair in the opposite direction to the selected blend out area. Repeat this application two or three times to achieve the desired coverage and appearance of the repair area. **DO NOT ATTEMPT TO BLEND OUT AT THIS TIME.** Always leave 3-5 minutes between application of 706 Basecoats.
 6. At completion of painting the repair area the blend-out process can begin. Using the same paint material as used above, start the blend out by painting over the repair area and into the selected blend area, using a cross-coat technique, to paint out approximately 150mm from the repair. Do not dry spray. Maintain a wet pattern. Continue this application until the blend pattern extends continuously from the area of the repair and into the blended area.
 7. Take the remaining reduced 706 Basecoat and add an equal amount by volume of 706 PARAGLAZE BASE-BLEND with the 10% 606 hardener added to it(same hardener as with 706 colour). Repeat the application of this material as detailed above only extend the area painted to the next approximately 150mm from the initial blend. Allow 3-5 minutes flash off time.
 8. Further reduce the above colour equal parts with 706 PARAGLAZE BASE BLEND with the 10% 606 hardener added to it. (Same hardener as with 706 colour), then extend this mixture a further 150mm over the previous blend. Always maintain wet pattern. This process can be repeated several more times depending on the requirements of the applicator.
 9. Allow the 706 Basecoat to air dry for 30 minutes at 20°C or 15 minutes at 30°C.
 10. Remove dry overspray from the blend-out area. Overcoat the entire repair and blended panel with PROTEC 606 PARAGLAZE ACRYLIC URETHANE - CLEAR or other recommended PROTEC AUTOMOTIVE TWO PACK CLEAR



TECHNICAL DATA SHEET

706 PARAGLAZE BASE-BLEND

Page 2/2
Revised: Dec 2008

HEALTH AND SAFETY

Contains highly flammable volatile solvents. Store in a cool place. Keep away from all sources of heat and open flames. Do not smoke when handling. Wear suitable protective clothing to avoid contact with skin and eyes and avoid breathing vapour. Do not spray in confined or poorly ventilated areas without the use of approved air supplied breathing apparatus.

FIRST AID

| | |
|-------------------|--|
| Eyes | If splashed in eyes, irrigate with copious amounts of clean water for 15 minutes. Seek medical aid if irritation persists. |
| Skin | If splashed on skin, wash affected area thoroughly with soap and water. If irritation persists seek medical aid. Remove all contaminated clothing and launder before re-use. |
| Inhalation | If affected by exposure to vapours, remove from area, keep at rest and seek medical aid if symptoms persist. |
| Ingestion | If swallowed, give glass of water to drink and seek medical assistance. DO NOT induce vomiting. |

Consult separate Material Safety Data Sheet for more detailed Health and Safety information.